

We have an extensive sawing, drilling and machining department. We can process any forging we produce as well as your larger forgings. We are capable of rapid stock removal allowing you to substantially increase your output of finish machined products. We can process stock up to 435 inches long and up to 42 inches in diameter. Our sawing capacity is up to 40 inches. Machining can take place before or after thermal processing to conform to your specific needs.



Equipment List

Machine Number	Model & Manufacturer	Capacity	Horsepower
Facing Turret Lathe			
601	60" Giholt	54" Swing	75 HP
602 (operational spring 2013)	60" Giholt	54" Swing	75 HP
Verticle Turret Lathes			
107	54" Bullard Cutmaster	54" Swing	40 HP
108	54" Bullard Cutmaster	54" Swing	40 HP
109	54" Bullard Cutmaster	54" Swing	75 HP
110	64" Bullard Cutmaster	58" Swing	75 HP
111	64" Bullard Cutmaster	58" Swing	75 HP
Horizontal Turret Lathes			
223	Warner Swasey	26" Swing	40 HP
228	Warner Swasey	26" Swing	50 HP
240	Warner Swasey	32" Swing	75 HP
227	Gisholt 51	32" Swing	75 HP
Engine Lathes			
332	Leblond	32" Swing x 204"	30 HP
337	Leblond	25" Swing x 288"	30 HP
338	Lodge & Shipley	28" Swing x 120"	40 HP
358	Leblond	48" Swing x 480"	50 HP
359	American	50" Swing x 264"	50 HP
360	Leblond	50" Swing x 264"	50 HP
362	Leblond	25" Swing x 168"	30 HP

Equipment List (continued)

Machine Number	Model & Manufacturer	Capacity	Horsepower
Engine Lathes (continued)			
375	Niles	72" Swing x 720"	75 HP
364	Leblond	32" Swing x 252"	50 HP
369	Leblond	50" Swing x 360"	75 HP
370	American	44" Swing x 300"	40 HP
501	Leblond CNC	25" Swing x 169"	75 HP
502	Farrel CNC	32" Swing x 252"	100 HP
403	Farrel Betts Tracer	32" Swing x 252"	100 HP
503	Farrel Betts CNC	32" Swing x 252"	100 HP
504	Lodge & Shipley Profiturn CNC	50" Swing x 280"	75 HP
405	Farrel Betts Tracer	32" Swing x 252"	100 HP
Band saws			
840 & 841	HEM band saws	42" Capacity	
842	HEM band saw	32" Capacity	
835	HEM band saw	21" Capacity	
830 & 831	HEM band saw	14" Capacity	